



# Fitting Instructions

TOWBAR VW74/N  
For  
Volkswagon Amorak

## MATERIALS

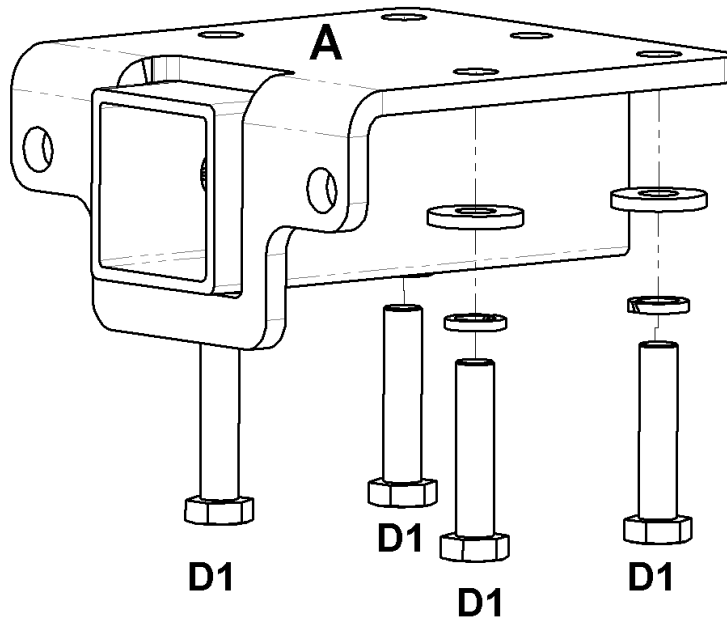
A 1 Mainframe

D1 4 M12 x 50mm x 1.5mm 10.9 grade Bolts, Flat Washers and Spring Washers

## FITTING

1. Loosely attach Mainframe (A) to lower face of bumper beam using bolts (D1).
2. Ensuring Mainframe (A) is aligned correctly with bumper fully tighten all bolts. (120Nm).

**Recommended torque settings:** Grade 8.8 bolts: M8 - 24Nm, M10 - 52 Nm, M12 - 80 Nm, M14 - 130 Nm, M16 - 200 Nm  
**Grade 10.9:** M12 – 120Nm, M10 – 70Nm M8- 35Nm



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